

RDZENIE FORMUJĄCE

FORMING CORES

ISO 6751

ECC

Materiał / Material

WS - 1.2344
Łeb spęczany
Trzpień szlifowany,
wstępnie hartowany
*Cylindrical head hot folded.
Shaft fine ground finished,
pre hardened*

Twardość / Hardness

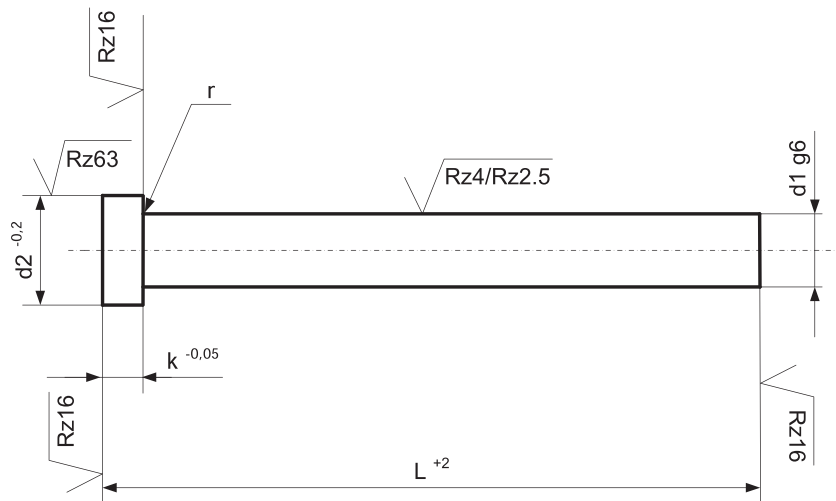
Powierzchnia / Surface 40-45 HRC
Rdzeń / Core 40-45 HRC
Łeb / Head 45±5 HRC

Jak zamówić / How to order

Symbol: ECC
+
d1: 10,0
+
L: 500

ECC 10,0x500

Inne wymiary na żądanie
Other dimensions on demand



Wypychacze do form wtryskowych

d1	d2	k	r	L +2												
				100	125	160	200	250	315	400	500	630	800			
1.5	30	1.5	0.2	x												
2.0	40	2.0	0.2	x	x	x	x	x								
2.2	40	2.0	0.2	x	x	x										
2.5	50	2.0	0.3	x	x	x	x	x								
2.7	50	2.0	0.3	x	x	x										
3.0	60	3.0	0.3	x	x	x	x	x	x	x						
3.2	60	3.0	0.3	x	x	x	x									
3.5	70	3.0	0.3	x	x	x	x	x	x							
3.7	70	3.0	0.3	x	x											
4.0	80	3.0	0.3	x	x	x	x	x	x	x	x					
4.2	80	3.0	0.3	x	x	x	x	x	x							
4.5	80	3.0	0.3	x	x	x	x	x	x							
5.0	100	3.0	0.3	x	x	x	x	x	x	x						
5.2	100	3.0	0.3	x	x	x	x	x	x							
5.5	100	3.0	0.3	x	x	x	x	x	x	x						
6.0	120	5.0	0.5	x	x	x	x	x	x	x	x	x	x	x	x	x
6.2	120	5.0	0.5	x	x	x	x	x	x	x						
6.5	120	5.0	0.5	x	x	x	x	x	x	x						
7.0	120	5.0	0.5	x	x	x	x	x	x	x						
7.5	120	5.0	0.5	x	x	x	x	x	x	x						
8.0	140	5.0	0.5	x	x	x	x	x	x	x	x	x	x	x	x	x
8.2	140	5.0	0.5	x	x	x	x	x	x	x						
8.5	140	5.0	0.5	x	x	x	x	x	x	x						
9.0	140	5.0	0.5	x	x	x	x	x	x	x	x					
10.0	160	5.0	0.5	x	x	x	x	x	x	x	x	x	x	x	x	x
10.2	160	5.0	0.5	x	x	x	x	x	x	x						
10.5	160	5.0	0.5	x	x	x	x	x	x	x	x					
11.0	160	5.0	0.5	x	x	x	x	x	x	x	x					
12.0	180	7.0	0.8	x	x	x	x	x	x	x	x	x	x	x	x	x
12.5	180	7.0	0.8	x	x	x	x	x	x	x	x	x				
13.0	180	7.0	0.8			x	x	x	x	x						
14.0	220	7.0	0.8	x	x	x	x	x	x	x	x	x	x	x	x	x
16.0	220	7.0	0.8	x	x	x	x	x	x	x	x	x	x	x	x	x
18.0	240	7.0	0.8	x	x	x	x	x	x	x	x	x	x	x	x	x
20.0	260	8.0	1.1	x	x	x	x	x	x	x	x	x	x			
25.0	320	10.0	1.1					x	x	x	x	x				